Ginetta G50 Technical Bulletin 0001
Judicial Camera Mounting Position & Method

1No Wire Tether secured to chassis tube with a solderless nipple

2No Tie Wraps

1No Jubilee Clip

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Ginetta G50 Technical Bulletin 0002 – 06.05.10
Burnt Wires in Chassis Loom

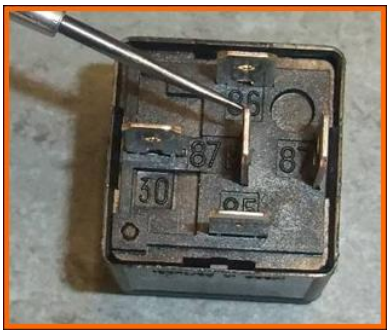
Description

It has recently been noted that a few cars have had some burnt out wires on the ignition relay of the wiring loom.

In a small number of cases, the wires to pin 87b of the Ignition relay have been over crimped or not at all causing a poor / loose connection, causing high resistance, which in turn creates heat! This heat could potentially burn / melt the wire insulation and also the relay plastic body around the terminal.

Solution

Remove the 2nd relay and disconnect Pin 87B by inserting a small flat-head screwdriver, as in the picture shown. If awkward try removing pin 30 first.



Check the connection to the crimp terminal. If either wire is loose replace the terminal being careful not to over crimp.

Similarly, if the wire insulation or relay appears damaged strip the wire & replace the terminal and if necessary the relay.

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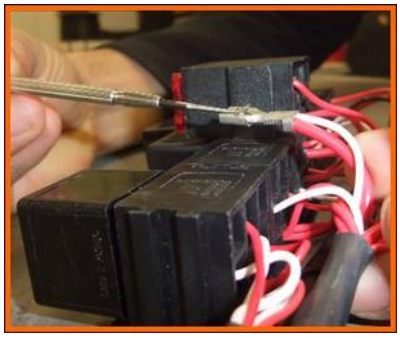
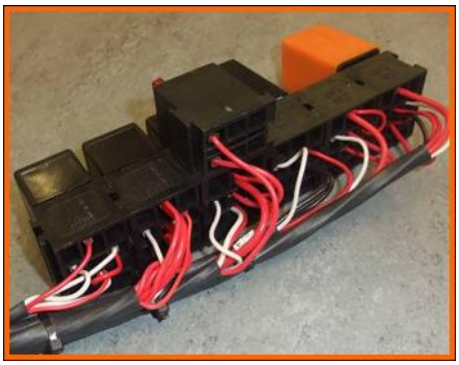
Use a 6.3mm Terminal with a 3-5.5mm^2 crimp bucket

Ensure the securing tab has been raised before inserting into the block. Crimp Terminal should 'Click' into place.



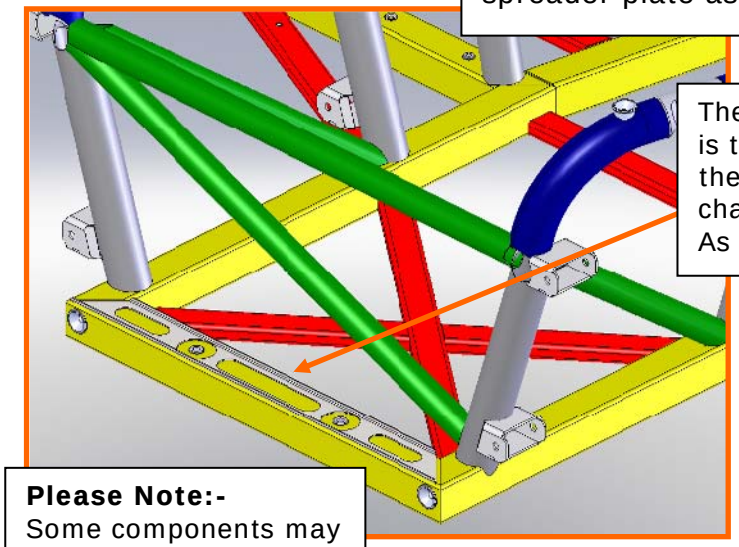
A poor connection on any of the relays could potentially cause further problems so please check them all.



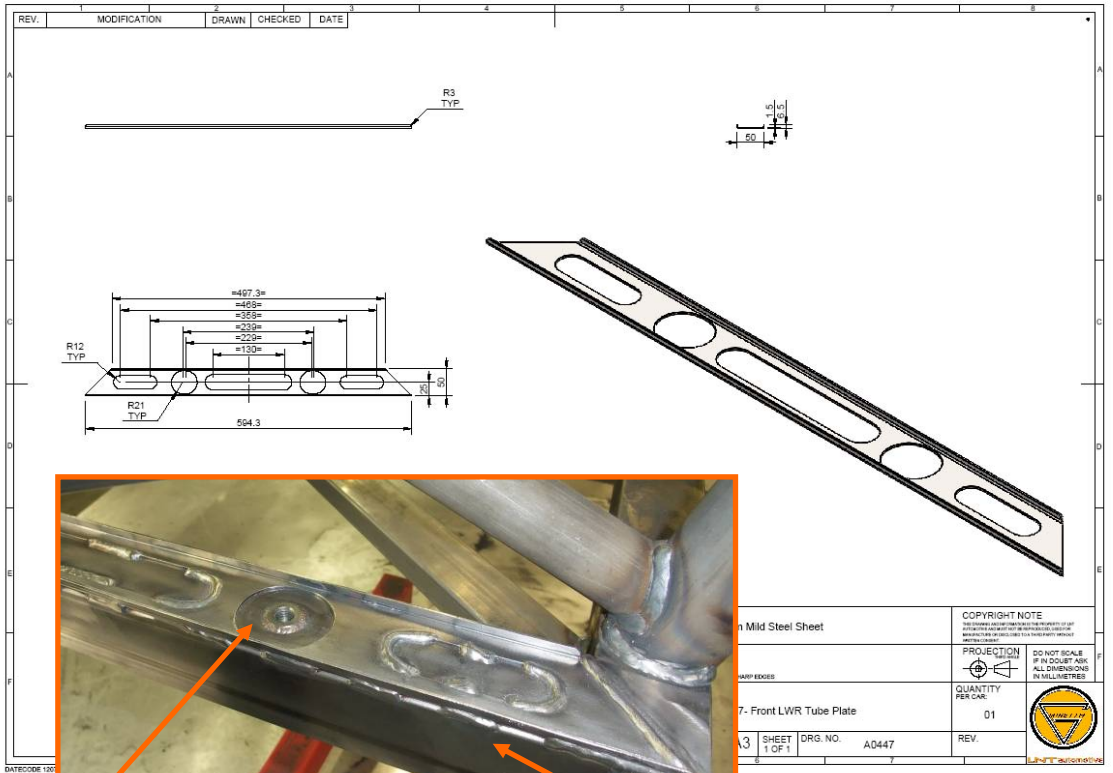
Ginetta G50 Technical Bulletin 0003 – 21.5.10

Ginetta have become aware of some isolated cases of cracking in the lower chassis member.

Initially prep the crack, TIG weld and grind back. Then attach spreader plate as shown below.



The spreader plate is to be welded to the front lower chassis member. As instructed.

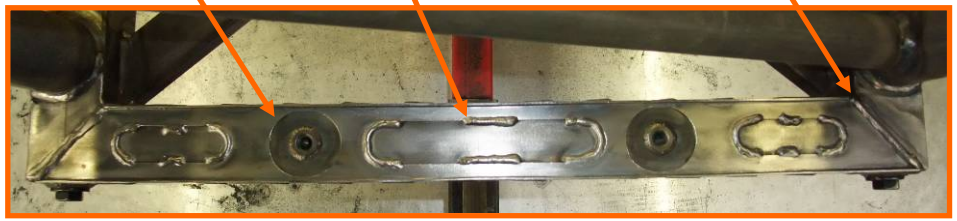


Do not weld circular cuts as clearance is needed for the steering rack bushes

Fillet weld arcs and stitch the centre of oval cut.

Seam weld 45° chamfered edges at either end.

60mm seam weld at either end, then 20mm Stitch in-between, both front and rear edges.



Please Note:-
Some components may have been hidden to improve clarity

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